ATTACHMENT - SPECIFICATION AMENDMENTS

Please replace the paragraph at page 2, lines 5-13 with the following amended paragraph.

The advantage of the invention is that furnishing the sheet edge with a plastic strip can be easily automated, when it is a process taking place on a moving track. The opposite edges of the sheet can be furnished with a strip at the same time. In the method a quite short extrusion die is sufficient, at which the feed of plastic material to the sheet edge takes place. Due to the short extrusion die the variations of sheet thickness can be compensated by packing lips. Due to proper temperature arranged for the material no high pressure is needed either in the die or the extruder; and by means of sheet edge preheating in the strip, a strong strip ~~it~~ in the sheet keeping compression is achieved, and by cooling of the produced strip it is secured ~~that~~ by shrinking which takes place lastly in the internal part of the strip.

Please replace the paragraph at page 3, lines 24-34 with the following amended paragraph.

Figure 6 shows manufacture of strip 2 on sheet 1 edge, whereby sheet 1 is heated from both sides by means of burners 14. Flames 13 are steered to the area in the edge, onto which strip 2 is wanted to get stuck. Sheet 1 is heated to a temperature of about 10-200°C warmer than the plastic mass in extrusion die 3. If the sheet is colder than plastic mass, immediately after extrusion the mass that forms strip 2 gets cool and hardens at first ~~to~~ at its portions against sheet 1. After that, the outmost portions of strip 2 get cool and shrink noticeably at the same time, whereby the ~~shirts~~ skirts or ends of the strip open off the sheet. The temperature of sheet 1 before die 3 can be controlled for instance by means of pyrometric measurement. The intensity of temperature can be regulated on the basis of measuring in regulating the flame intensity or, for instance, regulating the distance of flame from the sheet.